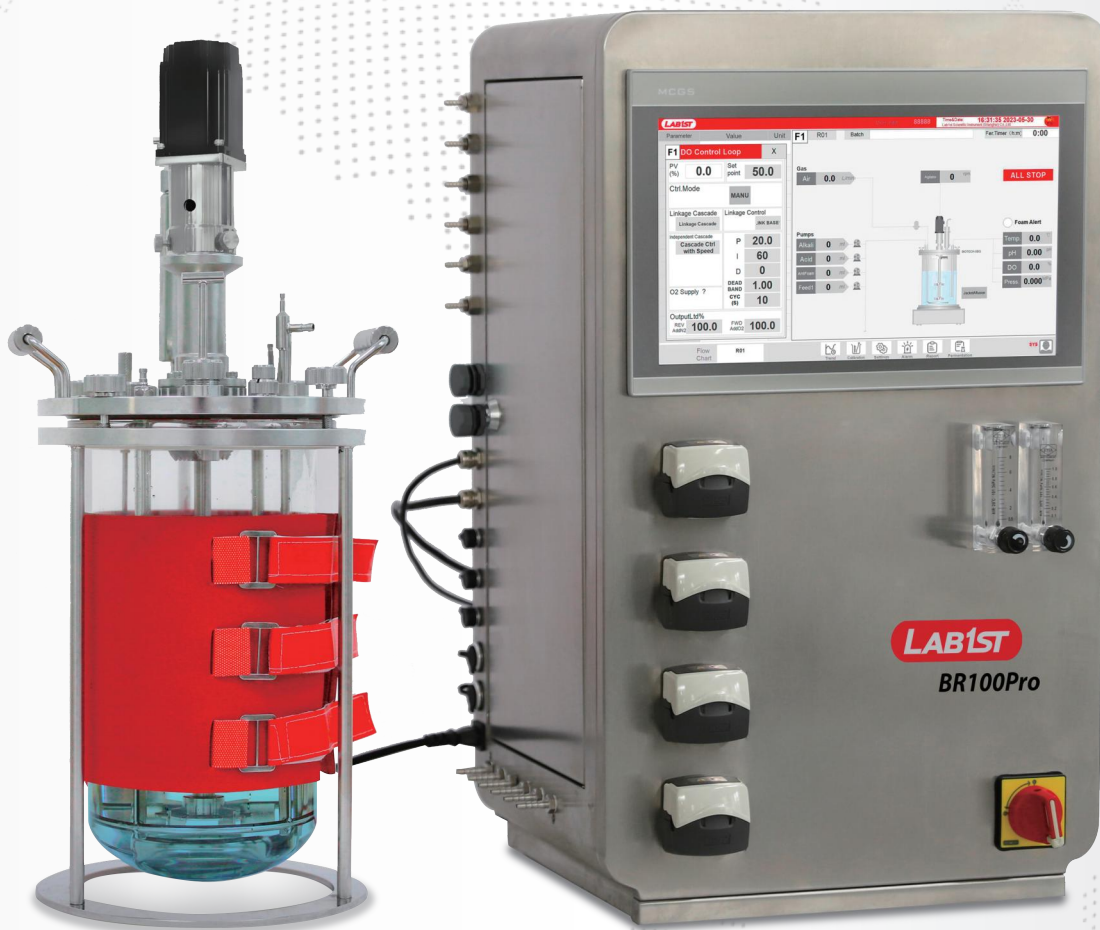


Benchtop Bioreactor System



BR100Pro Series



Benchtop Bioreactor System

BR100Pro Series

BR100Pro bioreactor is your go-to solution for cultivating a wide range of organisms — bacteria, yeast, and animal cells — under precisely controlled conditions. This versatile bioreactor is an essential tool across various industries, from pharmaceuticals and biofuels to food production and environmental management.

Designed to meet validated lab research requirements, BR100Pro bench-scale bioreactor features a 15.6-inch industrial HMI for easy operation. The system ensures stable and reliable performance with the integration of high precision feeding pumps (Watson Marlow variable speed pump head) and gas inlets controlled by flowmeter and TMFC.


- > Interchangeable single or twin culture vessel: 3 L to 15 L
- > Built-in Watson Marlow variable-speed peristaltic pumps
- > 15.6-inch industrial resistive touchscreen
- > Precision control with MFC (mass flow controller)
- > Culture vessel with electric blanket
- > Application for cell culture (BR100Pro-C1/C2) and microbial fermentation (BR100Pro-M1/M2)




Key Benefits

- **Ideal for lab upgrades:** high-precision control, accuracy, and scalability.
- **User-friendly HMI,** concise design, simplified operation
- **4 options:** Interchangeable single or twin set up, applied to microbial fermentation or cell culture
- **Standardized modular machine** ensures flexible configuration options while ensuring fast lead time
- **Complies with** the requirements of a validated GMP environment

Service

 30+ Years Experience

 Onsite Installation and Training

 Complete Production and Inspection Process

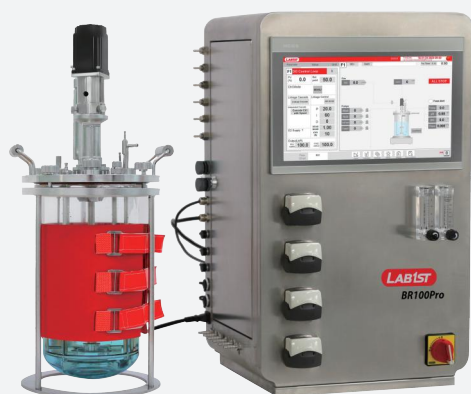
 Customization Capability

Elevate Your Research with BR100Pro Bioreactor

The BR100Pro benchtop bioreactor is designed for both cell culture and microbial fermentation, offering precise control over environmental conditions. It supports the growth of mammalian cells for biologics production and facilitates microbial fermentation for biofuels and other products, ensuring consistent and scalable results in research and industrial applications.

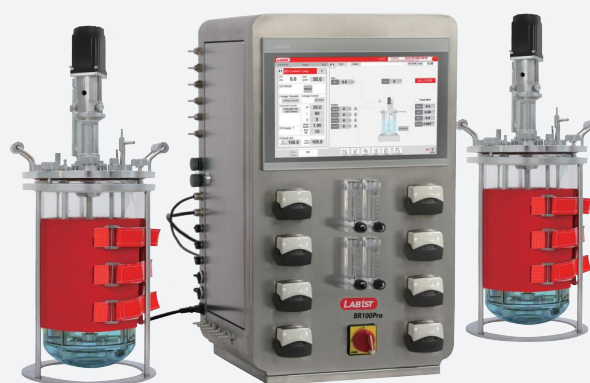
BR100Pro-M1 Series

Single vessel configuration



BR100Pro-M2 Series

Twin vessel configuration



BR100Pro-C1 Series

Single vessel configuration

M: Microbial fermentation application
C: Cell culture application

BR100Pro-C2 Series

Twin vessel configuration

Mature Culture Vessel Design

- > Material: SUS316L stainless steel, high-quality borosilicate glass, EPDM/silicone seals, reliable airtightness, clean and hygienic design
- > Round shaped bottom of the stand provides a maximum of sturdiness to the vessel



Exhaust condenser

- > Condensation and recovery of moisture and volatile substances in tail gas; prevents filter clogging

Functional cover with handles

- > Complete tank cover interface configuration, rich and flexible functional ports to meet different process requirements
- > Additional, integrated handles make it more ergonomic and easier to carry

Heating blanket for uniform heat

- > The heating blanket can be easily wrapped around vessel and secured tightly by hook and connectors for optimal heat transfer. Adopting foamed silicone, it has good heat dissipation and achieves uniform heating



Control Tower with Software

Powerful Hardware Configuration

- > 15.6-inch industrial resistive touchscreen, easy-to-use and reliable operation even while wearing laboratory gloves
- > A full set of Hamilton / Mettler sensors with high precision, supporting repeated sterilization, and facilitating process development and optimization
- > Servo Motors: High-precision, maintenance-free, low-noise servo motors for long-term stable operation
- > High precision Watson Marlow variable-speed peristaltic pumps for fast tubing installations
- > Precision control with one MFC (mass flow controller)
- > Quick-connect couplings make it easy to attach all cables and supplies to the culture vessels
- > All inlets and ports for cooling water, process gases, electricity, Ethernet, and potential-free alarm contacts are located on the side panel of the control tower



Side view of the controller



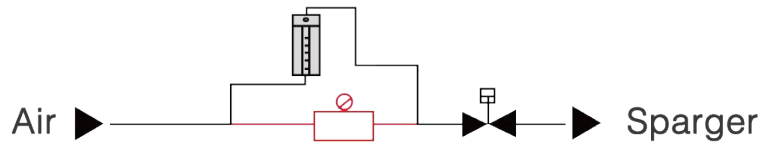
Complete Software Functions

- > Siemens PLC controller, stable, reliable and easy to maintain
- > Different software versions, corresponding to C and M series, corresponding to cell culture and fermentation applications
- > Measurement and control opportunities of pH, DO, temperature, foam, feed, gas mixing, agitation, harvest and constant total gas flow control, etc.
- > Control capacities: Manual/automatic control, PID control, cascade control, step control, custom recipe setting
- > Real-time online monitoring, data recording, curve display of various parameters;
- > Automatic storage of operation records, traceability of experimental process, etc.;
- > 3-level password protection ensures data security;
- > USB (software updates, serial communication), Ethernet (IP Network)
- > With 1 analogue input, 4~20mA

Gassing Strategy

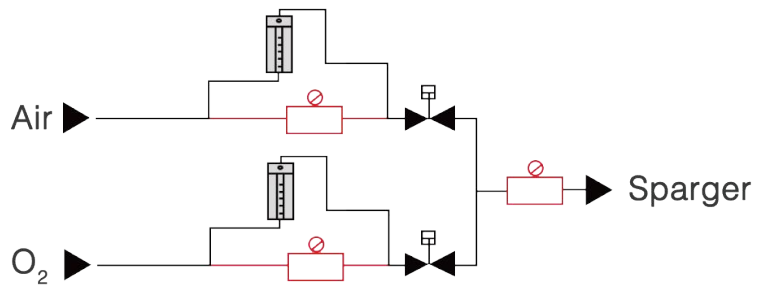
Airflow

Utilizing one air flow path, the flow meter intuitively indicates and controls sparger flow rate. An optional mass flow controller can be integrated to control and measure the flow range by manual regulation or automatically in combination with a DO controller.



O₂-Enrichment

Utilizing two flow paths for air and O₂ flow, the flow meter intuitively indicates and allows manual adjustment of the sparger flow rate. O₂ is pulsed through a solenoid valve and flows only as needed to maintain the Dissolved Oxygen (DO) set point. No air is provided at this time. A mass flow controller can be integrated to measure and control the total gas flow range by manual adjustment or automatically combined with a DO controller.

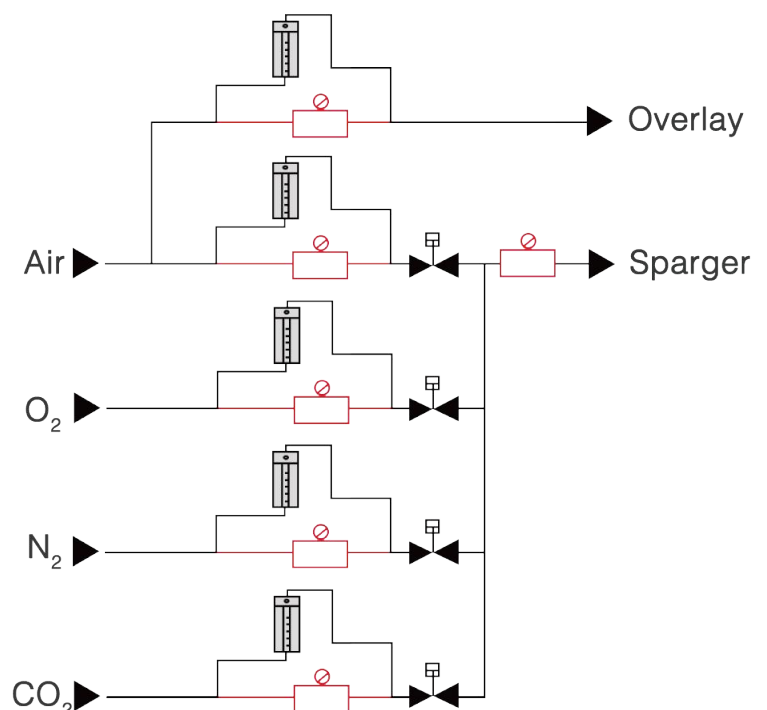


- Sparger - Air: Max. design 2 vvm
- Sparger - O₂: Max. design 1 vvm

Additive Flow

Simultaneous gassing strategy of overlay and sparger: air goes into overlay through a flow meter and a solenoid valve. Solenoid valves select air, O₂, N₂ and CO₂ to flow to the sparger. An additional airflow path can be added to the distributor. Mass flowmeter is optional for each gas inlet.

- Overlay - Air: Max. design 1 vvm
- Sparger - Air: Max. design 0.2 vvm
- Sparger - O₂: Max. design 0.2 vvm
- Sparger - N₂: Max. design 0.2 vvm
- Sparger - CO₂: Max. design 0.2 vvm
- Rotameter accuracy: ± 4%
- MFC accuracy: ± 1% [Upgradable ± 0.5%]



Advanced Software Making it Easier

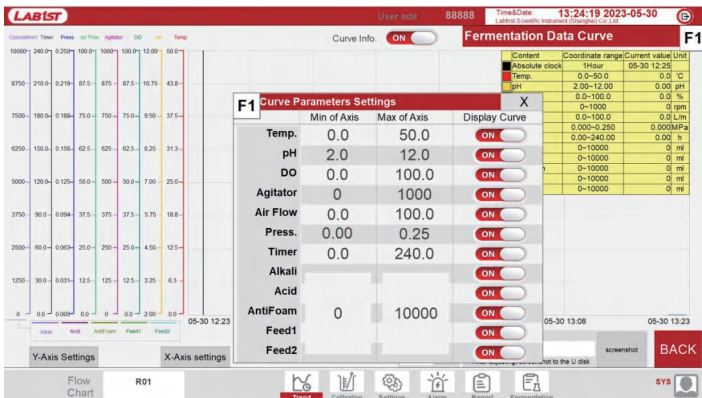
Fermentation

- Set and describe your fermentation batches and plans
- Display and export fermentation data



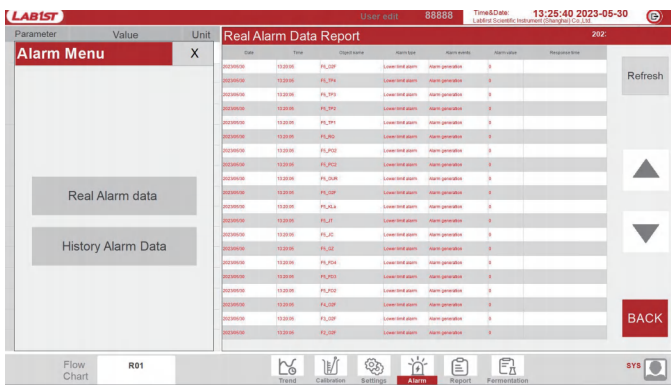
Trend

- Real time multiple curves display.
- Different curves can be displayed in turn if necessary.
- Screen display can be zoomed in and out.



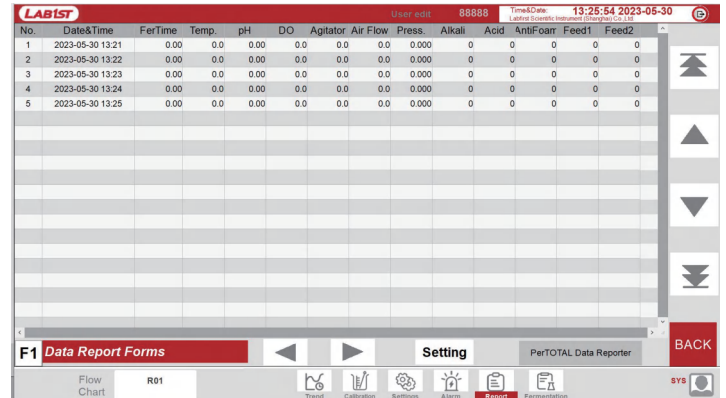
Alarm

- Clearly display current and historical alarm information.
- All alarm issues can be recorded and consulted.



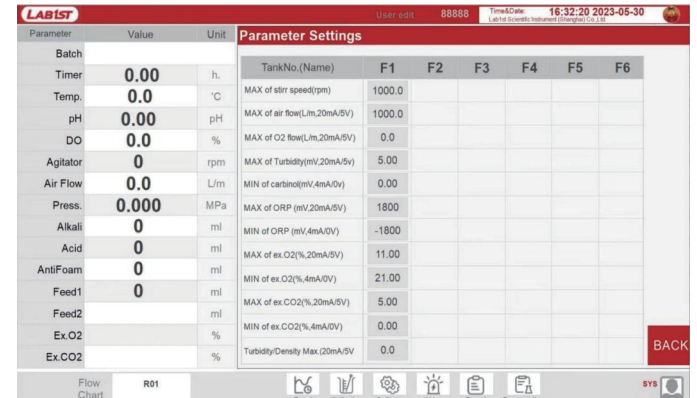
Report

- History display and controller overview
- Easy external data storage on every USB device as an Excel or PDF document.



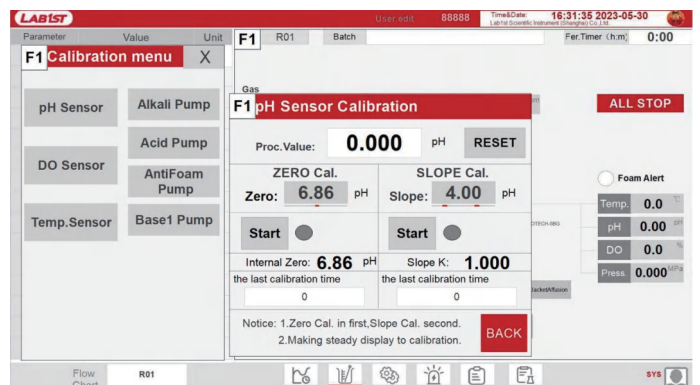
Setting

- Make definition quickly for peristaltic pumps
- Easily set your own system configurations and fermentation procedures.



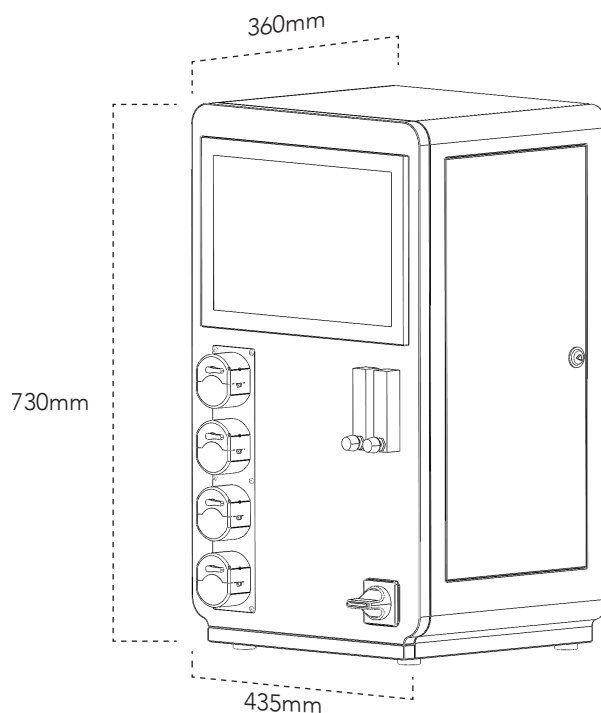
Calibration

- Accurately calibrate PH, DO and PT100 sensors
- Make calibration procedures for peristaltic pumps



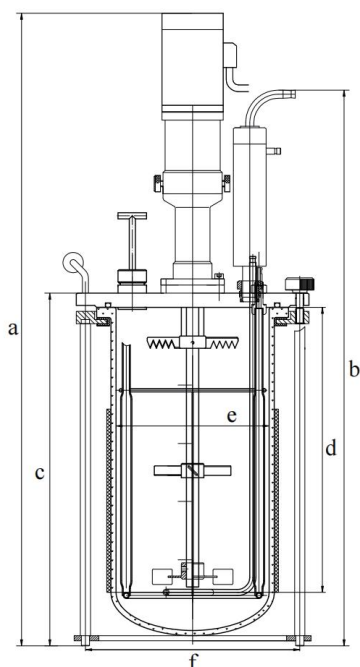
Specification - Control Tower

Model					
Culture vessel capacity	3 L	5 L	7 L	10 L	15 L
M: Microbial fermentation	BR100Pro-M1-3L	BR100Pro-M1-5L	BR100Pro-M1-7L	BR100Pro-M1-10L	BR100Pro-M1-15L
C: Cell culture	BR100Pro-C1-3L	BR100Pro-C1-5L	BR100Pro-C1-7L	BR100Pro-C1-10L	BR100Pro-C1-15L
Independent Control Tower					
Housing Material	SUS304 stainless steel [optional carbon steel + plastic powder coating]				
Dimensions [WxDxH, mm]	435x360x730				
Weight [kg]	Approx. 40 Kg [depending on configuration]				
Controller	HMI, Siemens S series PLC				
Display / Operation	15.6" color touch screen				
Integrated pump	4 Variable-speed Waston-Marlow 114 peristaltic pumps, controlled				
Flow meter	2 rotameters + 1 MFC [Vogtlin] Upgradable to 5 MFCs, Burkert or Alicat available				
Communication	<ul style="list-style-type: none"> · 1 x USB [software upgrade, data copy and export] · 1 x Industrial Ethernet [upgradeable SCADA communication] · 1 x Analog Input 4 to 20 mA 				
Interface	<ul style="list-style-type: none"> · 1 x pH sensor cable · 1 x DO sensor cable · 2 x stirring motor control wires · 1 x temperature sensor interface · 1 x foam sensor cable · 1 x Electric blanket control wire interface · 1 x main power interface 				
Water interface	6xØ8 mm pagoda interface [inlet/outlet for exhaust condenser, cooling finger, total water]				
Air interface	M Series: 3xØ8 mm pagoda [2 x gas source interface, 1 x vessel gas outlet] C Series: 6xØ8 mm pagoda [4 x gas source interface, 2 x vessel gas outlet]				
Power supply	220V (±10%), 50Hz, single phase [optional 110V (± 10%), 60Hz, single phase]				



Specification - Culture Vessel

Culture Vessel					
Material [wetted part]	Glass vessel material: Boro 3.3 high borosilicate glass				
Type	Lid and inner parts: SUS 316L				
	Sealing ring: EPDM (FDA approved)				
Surface treatment	Single wall round bottom cylindrical tank, electric blanket heating				
Pressure design	Inner surface: Ra <0.4 µm				
	Outer surface: Ra <0.6 µm				
Total volume of tank [L]	Working Pressure: 0~1 bar @ 150°C				
	Autoclavable				
Total volume of tank [L]	3	5	7	10	15
Maximum working volume [75%] [L]	2.25	3.75	5.25	7.50	11.25
Minimum working volume [25%] [L]	0.75	1.25	1.75	2.50	3.75
Height-to-diameter ratio [H:D]	Approx. 2: 1 [option 1.5:1 2.5:1 3: 1]				
Tank dimensions	Refer to "Table A"				
Tank weight [without motor] [kg]	10	12	13.5	15	18
Tank cover interface	1 × Agitator flange				
	1 × Flame inoculation port				
	2 × Baffle port, including cooling coil				
	1 × Gas inlet port				
	1 × Exhaust port				
	1 × Sampling port				
	1 × PH sensor port				
	1 × DO sensor port				
	1 × PT100 temperature sensor port				
	1 × Foam sensor port				
	* × Feeding port				
	1 × Overlay port for BR100Pro-C Series				



* Table A

Dimension					
Vessel volume [L]	3	5	7	10	15
a [mm]	567	622	712	753	851
b [mm]	492	546	636	641	738
c [mm]	292	347	437	442	484
d [mm]	230	280	370	360	450
e [mm]	Ø130	Ø150	Ø160	Ø185	Ø203
f [mm]	182	212	212	248	270
g [mm]	-	-	-	-	-
Sterilization requirement					
Minimum size [mm]	Ø230x500	Ø265x550	Ø265x640	Ø300x645	Ø335x740
Recommended size	Ø280x550	Ø300x600	Ø300x700	Ø350x700	Ø380x800

Specification - Control Capacity

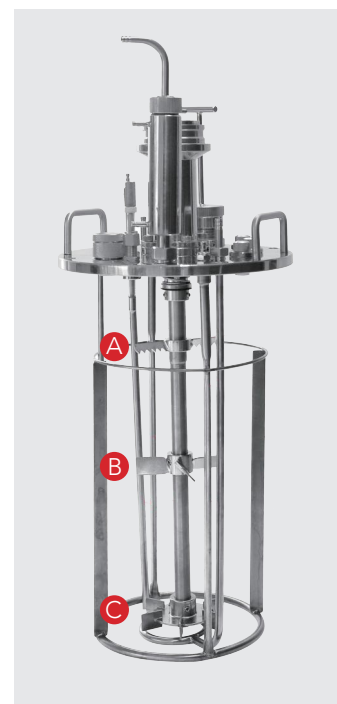
Agitation Control	
Motor	Maintenance-free, low noise servo motor
Drive	Top mechanical stirring [option: top magnetic stirring]
Speed range and accuracy	5 - 1000 rpm, $\pm 0.5\%$
Impellers	Detachable, height adjustable, type rich [consult LAB1ST sales] M Series [< 5 L]: 2 layers, top: foam breaker, bottom: 6-blade Rushton impeller M Series [≥ 5 L]: 3 layers, top: foam breaker, middle: 4-blade pitched impeller, bottom: 6-blade Rushton impeller C Series: 2 layers, top: foam breaker, bottom: 3-blade elephant-ear impeller
Impeller diameter to vessel diameter ratio	M Series: 0.4 C Series: 0.5
Baffle	4 x removable baffles

Temperature Control	
Control method	Robust PID algorithm
Heating method	Electric blanket heating
Heating power [W]	
Cooling method	Tap water or circulating cooling water
Sensor	Pt100 RTD
Measurement range and accuracy	0~150.0 °C, ± 0.1 °C
Control range and accuracy	8.0 °C above coolant to 40.0 °C above ambient (0-65.0 °C absolute), ± 0.2 °C

PH Control	
Control method	Robust PID algorithm M Series: Cascade control with peristaltic pumps by adding acid and alkali C Series: Cascade control with peristaltic pump by adding alkali and solenoid valve by adding CO2
Sensor	Hamilton Sterilizable Gel-filled pH electrode [option: Mettler]
Measurement range and accuracy	2.00~12.00, 0.01
Control accuracy	± 0.05

DO Control	
Control method	Robust PID algorithm Cascade control with different parameters (agitation, gas flow and peristaltic pump)
Sensor	Hamilton Sterilizable polarographic DO electrode [option: Optics, Mettler]
Measurement range and accuracy	0.0~150.0%, 0.1%
Control accuracy	$\pm 3\%$

Foam Control	
Control method	Cascade control with peristaltic pump by adding antifoam Mechanical defoaming blade



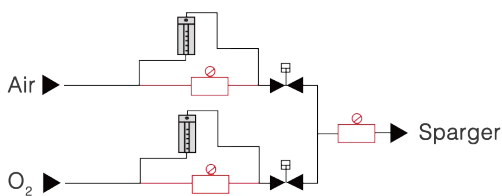
- A: Foam breaker
- B: 4-blade pitched impeller
- C: 6-blade Rushton impeller
- D: Elephant-ear impeller

Specification - Control Capacity

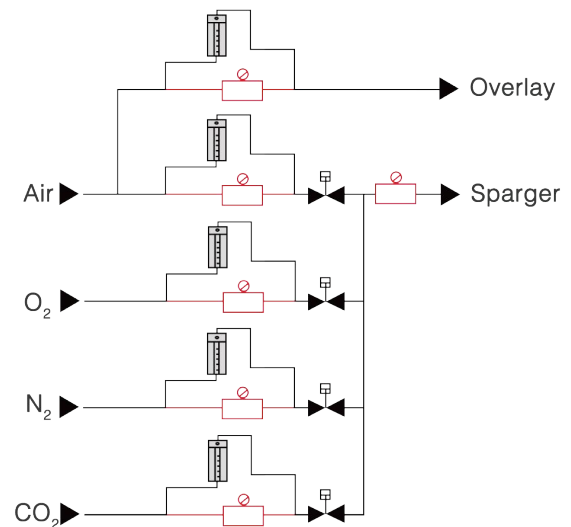
Gas Control

Gas type	M Series: air, O ₂ C Series: air, O ₂ , N ₂ , CO ₂
Control method	Air [overlay, sparger]: rotameter Air, O ₂ , N ₂ , CO ₂ : 1 x TMC, Solenoid valve
Gas supply	M Series: Ring sparger C Series: Overlay for Air + Ring sparger [option: microsparger]
Flow range and accuracy	M Series: Overlay - Air: Max. design 2 vvm Sparger - O ₂ : Max. design 1 vvm C Series: Overlay - Air: Max. design 1 vvm Sparger - Air: Max. design 0.2 vvm Sparger - O ₂ : Max. design 0.2 vvm Sparger - N ₂ : Max. design 0.2 vvm Sparger - CO ₂ : Max. design 0.2 vvm Rotameter accuracy: ± 4% MFC accuracy: ± 1% [Upgradable ± 0.5%]
Exhaust	Exhaust condenser
Filtration	2 x Satorius 0.2 µm PTFE filter [inlet and exhaust]

O₂-Enrichment



Additive Flow



Quality and Documentation

Strict quality control process, like Tank flaw X-ray detection, air tightness testing, sensors testing, sterilization procedure test...Furthermore, we also have relevant patents and provide related documents like, IQ, OQ, PQ, SAT, FAT...

Documentation Available

- Material Certificate
- Production Control Table
- Welding Record
- Pressure Testing Report
- Operation Manual
- Equipment Outline Chart
- P&ID Chart
- Layout
- Electrical Loop Chart
- Ra Testing Report
-



General Test Listing

- Calibration confirmation of instrumentation
- Document/drawing confirmation
- Confirmation of PID
- Confirmation of key components
- Inspection and confirmation of electrical schematic diagram
- Spray ball coverage test
- System air tightness test
- Human-machine interface confirmation
- Inspection of the operation of the fermenter system
- Confirmation of level 3 authority
- Alarm function confirmation
- Data recording and backup confirmation
- Temperature control testing
- Testing of stirring system controls
- Testing for pH control
- Testing for DO control
- Power outage and restoration testing
- Ports testing
- Audit trail functional confirmation
- Sterilization procedure test





Extensive Customization Options for Your Bioreaction Research

- Analysis or Control: OUR, CER, KLa, RQ, ORP, methanol, exhaust gas (O₂, CO₂), glucose, etc.
 - Gas Supply Control: Up to 5 MFCs (Vogtlin), optional burkert or Alicat brands
 - Scale: Tank weight / replenishing
 - Light: Light source can be selected from red, blue, and white. Its intensity is adjustable [0-100%]
 - Remote Function: Option to upgrade remote monitoring and screen mirroring;
 - Realize remote software upgrade
-
- Vessel Type: Jacketed round bottom cylindrical tank + water jacket temperature control
 - Drive: Top magnetic drive
 - Height-to-diameter ratio: 1.5:1 | 2.5:1 | 3:1
 - Aeration Microsparger
 - Material Carbon steel + plastic powder coating
 - Blades: Customizable blades from different options (Spin filter, Cell-lift
-
- Communication: SCADA
 - Power: 110V (± 10%), 60Hz, single phase
 - pH electrode: Mettler Toledo brand
 - DO electrode: Mettler Toledo brand, optical electrode
 - Peristaltic pump More peristaltic pumps for different functions

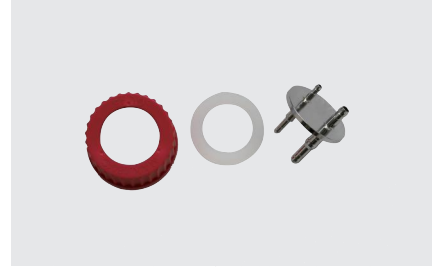
Main Accessories



PH Sensor Electrode adapter



Bottle



Bottle Accessories



Threaded Pagoda



PH buffer powder



Cable ties



Silicone tube [25#]



Silicone tube [D7]



PVC braided hose



Silicone tube [16#]



DO sensor



PH Sensor



Touch pen



Telfon tape



Key

Main Accessories



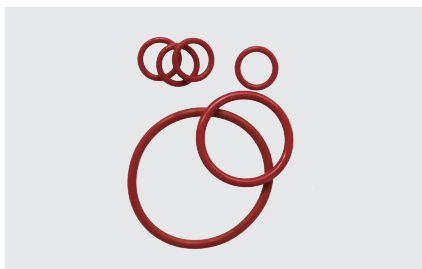
Sterilization cover [motor]



Inoculating loop



Silicone plug



O-ring



Adjustable hose clamps



Fuse



Set screw+Allen wrench



Feeding needle



Power cord



Spring water stop



Gas filters



Pagoda tee [plastic]



Sodium sulfite powder



Spiral water stop



Tee connector

Rated Products

Multi-parallel bioreactors

Comparing cultures in single vessel, multi-parallel bioreactors allow you to find out more process information in a shorter timeline. Multiple experiments can be set up to evaluate different culture strains and the effect of process parameters, such as temperature, feeding, DO, gassing rates and so on.



Chiller

DC series heating cooling circulator is an open table type circulator with compact structure and small footprint. Its temperature range is -5C - 95C. The water/oil bath design is suitable for both internal and external applications.



Air compressor

LAB1ST air compressor's flow rates are from 1.1 to 34 CFM and a max working pressure of 116 PSI. It has safety valve for sensitive detection and constant overpressure unloading function. It's with LED display screen and fully automatic microprocessor control.



Autoclave

LAB1ST autoclave uses steam under pressure to kill harmful bacteria, viruses, fungi, and spores on items that are placed inside a pressure vessel. It's available with different working volume from 15L to 300L. The temperature and pressure range is 50°C-126°C, 1.42bar or 50°C-126°C, 1.42bar (option).



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